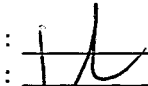
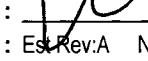


Date: Friday, 05/10/2007 9:20:00 AM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : WASHER
Job Number : 35025	
Estimate Number : 13025	
P.O. Number : N/A	Part Number : D36451
This Issue : 05/10/2007 S.O. No. : N/A	Drawing Number : D3645 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : PURCHASED PARTS	Drawing Revision : A
Previous Run : 35004	Material : N/A
Written By : 	Due Date : 12/10/2007
Checked & Approved By : 	Qty: 100 Um: Each
Comment : Est Rev:A New Issue 07.09.24 EC Verified by: DD	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	PG	PURCHASING
-----	----	------------



Comment: Issue P/O: 4037
Purchase Part Number: 90133a017
Supplier: MAC MASTER CARR
Certificate of conformity is required

07/10/31

100

2.0	90133A017	WASHER
-----	-----------	--------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 100.0000 Each(s)
WASHER

3.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1
Receive & Inspect For Transit Damage
Ensure material certification is attached

07/10/31

100

4.0	QC6	DIMENSIONAL CHECK
-----	-----	-------------------



Comment: DIMENSIONAL CHECK

07/10/01

997

counter

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE # 1
Identify and stock
Location: 111

7/10/1 SP

98x

Date: Friday, 05/10/2007 9:20:00 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WASHER

Job Number: 35025

Part Number: D36451

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



98

Comment: FINAL INSPECTION/W/O RELEASE

AD 07/11/02

Job Completion



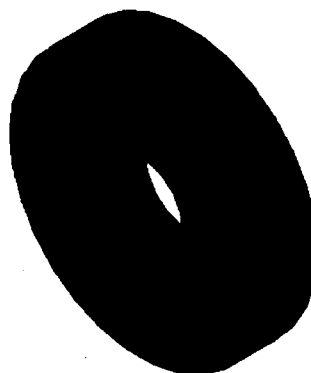
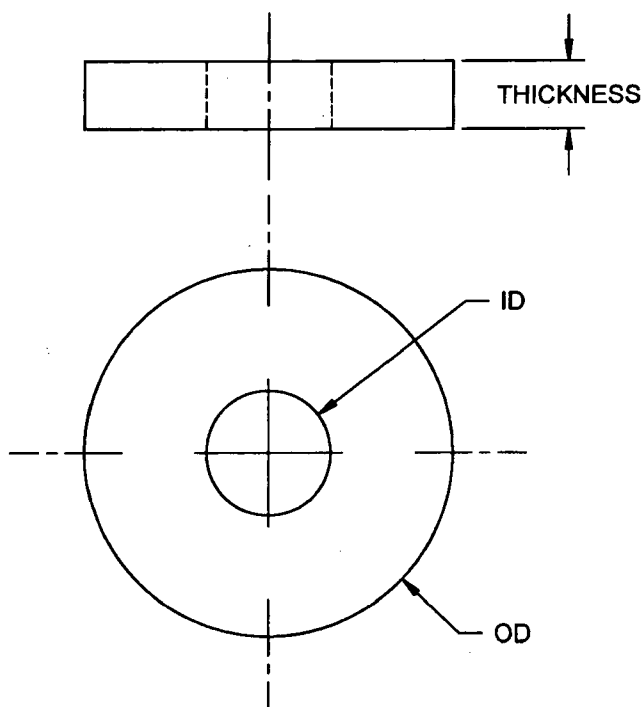
U 07.11.02



DESIGN CB	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED CE	APPROVED [Signature]	DRAWING NO. D3645	REV. A SHEET 1 OF 1
DATE 07.06.21		TITLE WASHER	SCALE 4:1
REV A	DATE 07.06.21	DESCRIPTION NEW ISSUE	

SPECIFICATION CONTROL DRAWING

RELEASED
07.08.03



P/N	ID	OD	THICKNESS	MATERIAL	SUPPLIER
D3645-1	0.17	0.50	0.09	NEOPRENE	McMASTER-CARR P/N 90133A017

NOTES:

- 1) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 2) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED

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ST

ON

K6A 1

**YOUR PURCHASE
ORDER NUMBER**
PO 00004037

Today's Date: 6/25/07

MCMASTER-CARR
200 AURORA INDUSTRIAL PKWY
AURORA OH 44202

IF THERE ARE ANY QUESTIONS ABOUT THIS
SHIPMENT CONTACT OUR SALES DEPARTMENT
(330)995-5500

PAGE
1 OF 1
MCM NUMBER
5898681-01

House Location	McMaster Carr Part Number	Fill Quantity	Item Description	Your Line	Your Order	This Shipment
1- 67-13 62-16	90133 A017	1 PK	NEOPRENE CUSHIONING & SEALING WASHER #10 SCREW SIZE, .170" ID, 1/2" OD, .093" THICK PKG= 100 EA/PK	3	1 PK	1
1- 85-02 02-72	91375 A161	1 PK	ALLOY STEEL CUP POINT SOCKET SET SCREW 6-40 THREAD, 3/16" LENGTH PKG= 100 EA/PK	2	1 PK	1
1- 91	91375 A160	1 PK	ALLOY STEEL CUP POINT SOCKET SET SCREW 6-40 THREAD, 1/8" LENGTH PKG= 100 EA/PK	1	1 PK	1

EP 07/06/26